



Material Safety Data Sheet

MSDS1216

revised 12-MAY-2002

LUCITE "TufCoat" 4800, 4820 and 4840

CHEMICAL PRODUCT/COMPANY IDENTIFICATION

LUCITE and TufCoat ARE REGISTERED TRADEMARKS OF LUCITE INTERNATIONAL INC.

Material Identification

MSDS Number : 1216
Product Use : RESIN

Company Identification

MANUFACTURER/DISTRIBUTOR

Lucite International, Inc.
7275 Goodlett Farms Parkway
Cordova, TN 38018

PHONE NUMBERS

Product Information : 1-800-4-LUCITE
Transportation Emergency : 1-800-424-9300
Medical Emergency : 1-877-886-2143

COMPOSITION/INFORMATION ON INGREDIENTS

Material	CAS Number	%
ACRYLIC POLYMER BLEND	-----	---

May contain small amounts of non-hazardous colorants.

HAZARDS IDENTIFICATION

*****EMERGENCY OVERVIEW*****
* Pellets. May evolve irritating fumes on *
* processing or overheating. *

Potential Health Effects:

EYE: Dust may cause irritation.

SKIN: Unlikely to cause skin irritation.

INGESTION: Low oral toxicity.

INHALATION: Unlikely to be hazardous but dust or vapors may cause irritation.

CHRONIC (CANCER) INFORMATION: No evidence of adverse effects but adverse effects unlikely. Potential decomposition products, ethyl acrylate and styrene are classified as a carcinogens.

TERATOLOGY (BIRTH DEFECT) INFORMATION: No information but adverse effects unlikely.

REPRODUCTIVE INFORMATION: No information but adverse effects unlikely.

FIRST AID MEASURES

Inhalation: Remove patient from exposure. Obtain medical attention if ill effects occur.

Skin Contact: Wash skin with soap and water. Molten material can cause severe burns. Do NOT try to peel molten polymer from the skin. Cool rapidly with water. Obtain medical attention.

Eye Contact: Remove particles by irrigating with eye wash solution or clean water, holding the eyelids apart. Obtain medical attention.

Ingestion: Do not induce vomiting. Wash out mouth with water. Obtain medical attention if ill effects occur.

Further Medical Treatment: Symptomatic treatment and supportive therapy as indicated.

FIRE FIGHTING MEASURES

Flash point: NE

Incompatible materials: Oxidizing materials.

Extinguishing Media: water spray, foam, dry powder or CO2.

Fire Fighting Protective Equipment : A self-contained breathing apparatus and full protective clothing should be worn in fire conditions.

ACCIDENTAL RELEASE MEASURES

Caution - spillages may be slippery. Sweep up and shovel into waste drums or plastic bags.

HANDLING AND STORAGE

STORAGE

Keep containers in a clean, cool and dry area away from heat sources.
Natural ventilation is adequate.
Storage Temperature: ambient.

Avoid contact with eyes. Avoid prolonged skin contact. Avoid inhalation of high concentrations of dusts. Extra care should be taken to prevent burns from contact with hot material.

HANDLING

Process Hazards

Burns are the most common injury during melt processing of thermoplastics. Take utmost care. All polymer containing materials degrade to some extent at their processing temperature, an effect which increases with increasing temperature. It is therefore impossible to be precise about which substances may be evolved. However, it is only the minor components which vary substantially. The major components are given in the "STABILITY AND REACTIVITY" section.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Normal handling: the use of eye protection is recommended. An approved dust mask should be worn if exposure to high levels of dust are likely.

Thermal processing: Wear eye/face protection. Wear thermal insulating gloves when handling hot masses.

Exposure Limits

PEL (OSHA) : Particulates (Not Otherwise Classified) 15 mg/m³, 8 Hr. TWA,
total dust 5 mg/m³, 8 Hr. TWA, respirable dust
TLV (ACGIH): None Established

Other Applicable Exposure Limits

METHYL METHACRYLATE

PEL (OSHA) : 100 ppm, 410 mg/m³, 8 Hr. TWA
TLV (ACGIH): 100 ppm, 410 mg/m³, 8 Hr. TWA
LUCITE recommended: 50 ppm, 205 mg/m³, 8 Hr. TWA, 100 ppm, 410 mg/m³ STEL

ETHYL ACRYLATE

PEL (OSHA) : 25 ppm, 100 mg/m³, 8 Hr. TWA, Skin
TLV (ACGIH): 5 ppm, 20 mg/m³, 8 Hr. TWA, A2, Skin STEL 15 ppm, 61 mg/m³

STYRENE

PEL (OSHA): 100 ppm, 8 Hr. TWA 200 ppm, Ceiling 600 ppm - 5 Min. Max.
TLV (ACGIH): 50 ppm, 213 mg/m³, 8 Hr. TWA, Skin STEL 100 ppm, 426 mg/m³

PHYSICAL AND CHEMICAL PROPERTIES

Specific Gravity : NE
Solubility (Water) : Practically insoluble
Form : Pellets

STABILITY AND REACTIVITY

Hazardous Decomposition Product(s) : Methyl methacrylate, ethyl acrylate, styrene.

Hazardous Reactions : None known.

Polymerization : Will not polymerize.

TOXICOLOGICAL INFORMATION

Inhalation: Unlikely to be hazardous by inhalation. High concentrations of dust may be irritant to the upper respiratory tract. High concentrations of vapor from hot operations may be harmful, cause irritation of the respiratory tract, and slight narcotic effects.

Skin Contact: Unlikely to cause skin irritation.

Eye Contact: Dust may cause irritation.

Ingestion: Low oral toxicity.

Long Term Exposure : This type material has been in use for many years with no evidence of adverse effects.

Potential decomposition products, ethyl acrylate and styrene are classified as animal carcinogens.

ECOLOGICAL INFORMATION

Environmental Fate and Distribution: Solid with low volatility. The product is essentially insoluble in water. The product has low potential for bioaccumulation. The product is predicted to have low mobility in soil.

Persistence and Degradation: The product is non-biodegradable in soil. There is no evidence of degradation in soil and water.

Toxicity: The product is predicted to have low toxicity to aquatic organisms.

Effect on Effluent Treatment: The product is anticipated to be poorly removed in biological treatment processes.

DISPOSAL CONSIDERATIONS

Waste is considered to be non-hazardous. Clean scrap may be reprocessed. May be disposed of by landfill in accordance with local regulations. Certain packages are returnable. Please consult your local office for further details.

Ensure that all packaging is disposed of safely.

TRANSPORTATION INFORMATION

Shipping Information

DOT : not regulated

REGULATORY INFORMATION

Not classified as hazardous to users or for transport.

U.S. Federal Regulations

TSCA Inventory Status : Reported/Included.

SECTION 313 SUPPLIER NOTIFICATION

This product contains no known toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and of 40 CFR 372.

Canadian Regulations:

DSL regulatory status : Included.

OTHER INFORMATION

NPCA-HMIS Rating

Health : 0

Flammability : 1

Reactivity : 0

Personal Protection rating to be supplied by user depending on use conditions.

Additional Information

NA = Not Applicable

NE = Not Established

= Indicates updated section

STATE RIGHT-TO-KNOW LAWS

No substances on the state hazardous substances list, for the states

indicated below, are used in the manufacture of products on this Material Safety Data Sheet, with the exceptions indicated. While we do not specifically analyze these products, or the raw materials used in their manufacture, for substances on various state hazardous substances lists, to the best of our knowledge the products on this Material Safety Data Sheet contain no such substances except for those specifically listed below:

SUBSTANCES ON THE PENNSYLVANIA HAZARDOUS SUBSTANCES LIST PRESENT AT A CONCENTRATION OF 1% OR MORE (0.01% FOR SPECIAL HAZARDOUS SUBSTANCES): None known.
WARNING: SUBSTANCES KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER: Ethyl acrylate.

WARNING: SUBSTANCES KNOWN TO THE STATE OF CALIFORNIA TO CAUSE BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM: None known.

SUBSTANCES ON THE NEW JERSEY WORKPLACE HAZARDOUS SUBSTANCE LIST PRESENT AT A CONCENTRATION OF 1% OR MORE (0.1% FOR SUBSTANCES IDENTIFIED AS CARCINOGENS, MUTAGENS OR TERATOGENS): None known.

MEDICAL USE: CAUTION: DO NOT USE IN MEDICAL APPLICATIONS INVOLVING IMPLANTATION IN THE HUMAN BODY.

Lucite International has performed no clinical testing on the use of this product in any medical application. Lucite International has no data to support the use of this product in any medical application. This product was not designed or manufactured for use in implantation in the human body or in contact with internal body fluids or tissues. Lucite International has neither sought, nor received, approval from any regulatory agency for the use of this product in implantation in the human body or for prolonged contact with internal body fluids or tissues.

The information herein is given in good faith but no warranty, expressed or implied, is made. Lucite International assumes no responsibility for personal injury or property damage that may arise from use of this material. Vendees or users assume all risks associated with the use of this material.

Responsibility for MSDS :

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